

# Arecleoch Onshore Wind Farm

# **Admixtures for high-quality Ready-Mixed Concrete**



Our reference in South Ayrshire (United Kingdom): Arecleoch Wind Farm

## The background

Arecleoch Wind Farm is Scotland's fourth largest wind farm and produces 120MW of power via its 60 turbines, enough to supply clean green energy for approximately 70,000 homes. The £42M project was a huge logistical challenge: the site lies within 24 sq. km of commercial forest plantations.

# The challenge

Initially there was only a single access to the site through a 2.5m wide stone railway arch. Access and deliveries were monitored by Network Rail to ensure no damage occurred to the arch structure.

Having negotiated this, a further 2.5 miles of stone track was added to reach the site compound. To provide an access route for turbine deliveries, a new railway over-bridge was constructed at a location along the main access road.

This upgraded a 20km stretch of the existing forestry road network and all turbine component deliveries used the route to avoid passing through the local village of Barrhill and under the railway arch.

### **Project:**

Wightlink Terminal Upgrade

#### **Location:**

South Ayrshire

#### **Client:**

Scottish Power

#### **Main contractor:**

Farrans Construction

## **Concrete producer:**

Barr Quarries

#### Market sector:

Ready-Mixed Concrete

#### **Products used:**

MasterGlenium 126

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# **Admixtures for high-quality Ready-Mixed Concrete**



### **Our solution**

The concrete for the project, which came from local supplier Barr Quarries, used Master Builders Solutions admixture MasterGlenium 126, a versatile admixture suitable for delivering high quality ready-mixed concrete at any time to the job site.

At the height of the project, Barr Quarries supplied over 1000m3 of concrete a week, enabling the site team to pour three of the 350m3 reinforced concrete foundations each week.



## The customers benefit

- MasterGlenium 126 supported the production of a concrete with a low water/cement ratio that met the requirements of BS EN 206-1 without loss of workability.
- The admixture facilitated easier placing and improved concrete surfaces.

# Project facts at a glance

- MasterGlenium 126 admixture used in c. 21,500m<sup>3</sup> of concrete
- High quality ready-mixed concrete achieved
- Three foundation pours completed each week